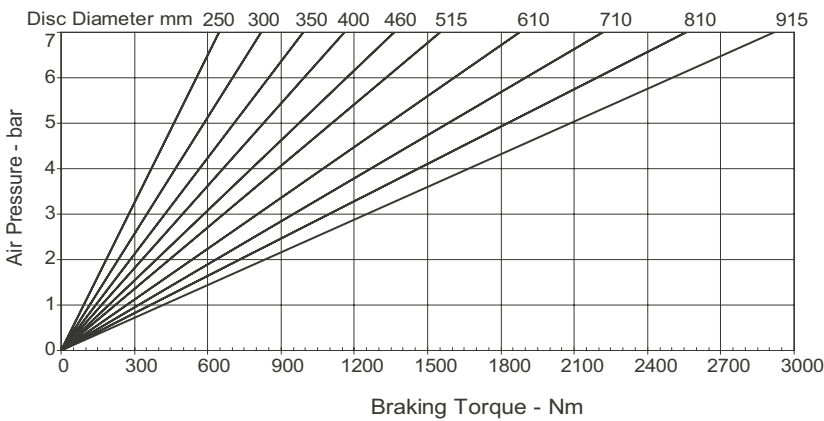
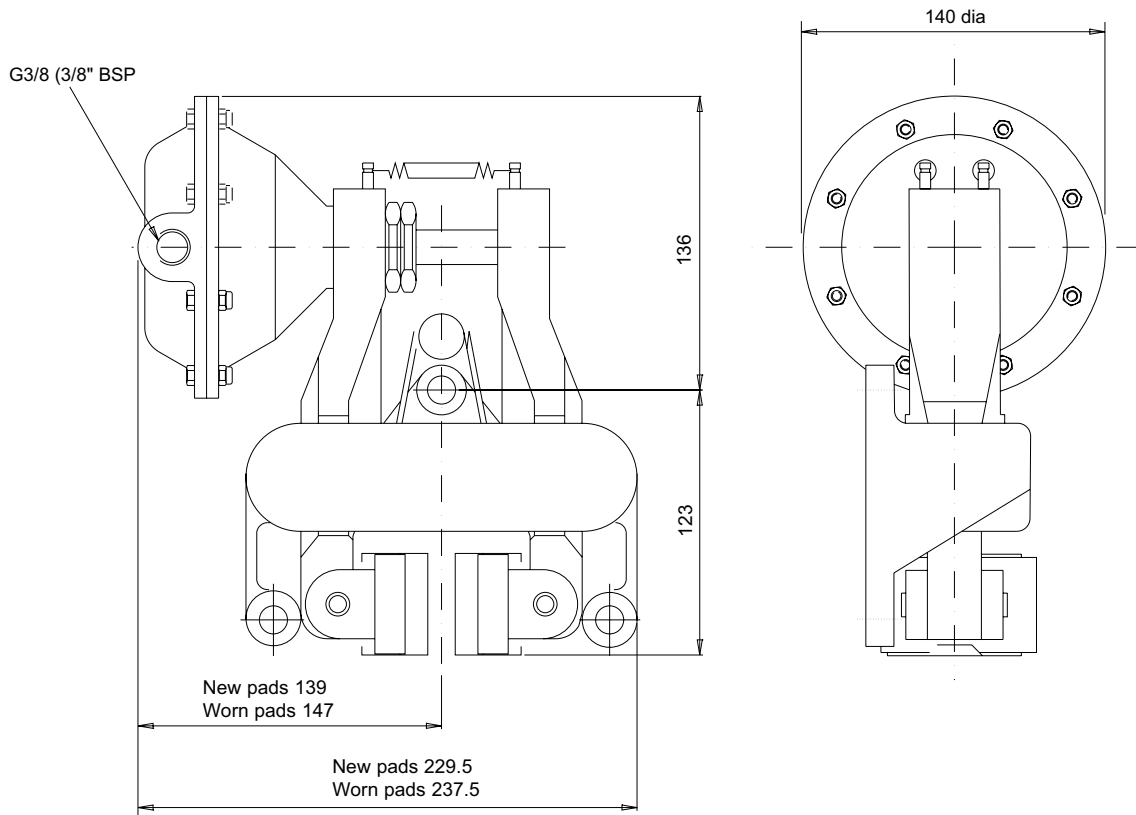


# MRA Disc Brake Caliper - Pneumatically Applied, Spring Released

## DS2001

Nominal dimensions given  
For caliper dimensions see DS2000



Weight (caliper and thruster) - 7.82kg  
 (thruster only) - 1.32kg  
 Volume displacement of thruster at full stroke is 300ml.  
**Maximum pressure 7 bar**  
**Maximum Braking Force = 6.9 kN @ 7 bar**

The ratings shown on the above graph are based on fully bedded and conditioned brake pads with nominal friction coefficient  $\mu = 0.4$ .

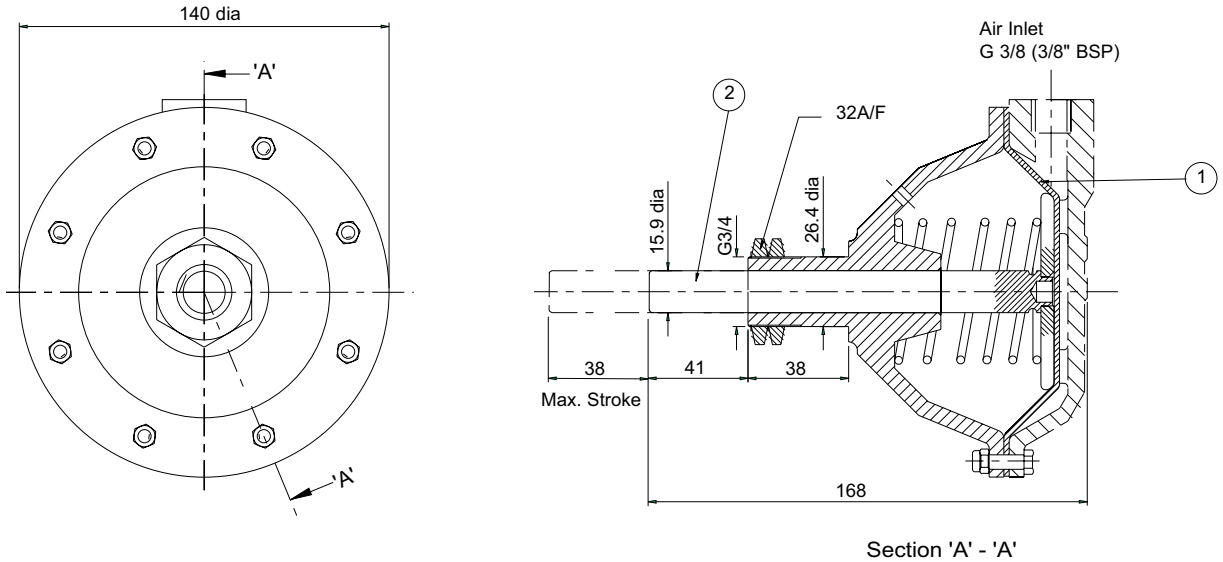
For bedding-in and conditioning procedures see Publication M1060.

Braking Force is defined as the Tangential Force acting on the brake disc at the Effective Disc Radius.  
 Braking Torque (Nm) = Braking Force (N) x Effective Disc Radius (m) where Effective Disc Radius = Actual Disc Radius - 0.03.

Twiflex Disc Brakes must be used with Twiflex asbestos free brake pads.

The use of any other brake pads will invalidate the warranty.  
 Twiflex Limited reserves the right to modify or change the design without prior notice.

# MRA Disc Brake Caliper - Pneumatically Applied, Spring Released



## Thruster Part Number 720056

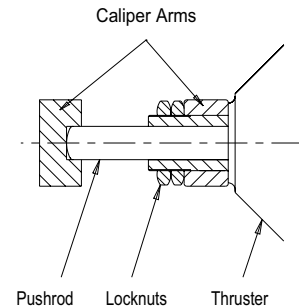
| Available Spares |                     |          |
|------------------|---------------------|----------|
| Item             | Component           | Part No. |
| 1                | Diaphragm Kit       | 7902801  |
| 2                | Piston Rod Assembly | 7200493  |

This range of pneumatically operated brakes uses dry and filtered compressed air at pressures up to 7 bar. Pneumatic brakes require a control valve which may be operated either manually, or by pneumatic or electrical signal.

Should it become necessary to replace a diaphragm, ensure air supply is disconnected, remove the M5 bolts and the rear cap of the thruster. Remove the worn diaphragm; clean-up the contacting surfaces and re-assemble with the new diaphragm and bolts in position (Tightening Torque 5.7Nm).

### Thruster Fitment

1. Offer thruster to caliper making sure that both lock nuts are removed before placing push rod through caliper arm.
2. Fit lock nuts over the push rod and locate its end within the slot of the other arm.
3. Tighten one lock nut to 50-60 Nm then tighten the second nut against the first.



This Approval is in Accordance with Certificate number 850822 Issue 03 Aug 2001 © Twiflex 2001.

### Twiflex Limited.

The Green Twickenham  
TW2 5AQ England

Tel: 020 8894 1161  
Fax: 020 8894 6056  
Website: [www.twiflex.com](http://www.twiflex.com)  
e-mail: [sales@twiflex.co.uk](mailto:sales@twiflex.co.uk)